

SLM-AO-8-mA Analog Output

The SLM-AO-8-mA Current Analog Output Module provides eight 12-bit channels of 4-20mA analog signals for use with Synergy Logic Micro systems.

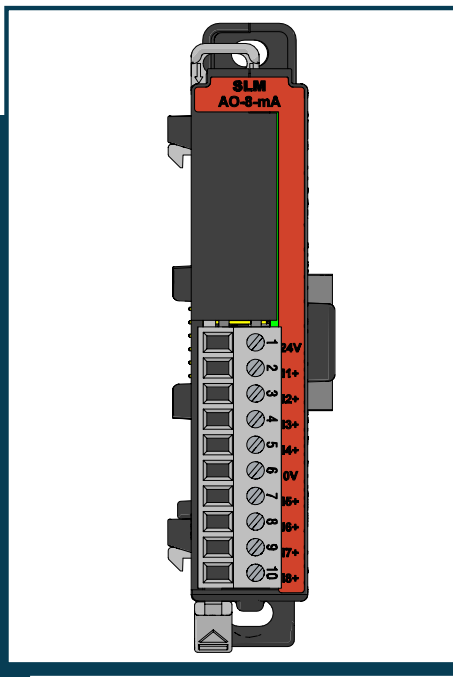


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Technical Specifications

Output Specifications

Outputs per Module	8
Output Type	Current sourcing at 20mA max
Module Signal Output Range	4–20 mA
Signal Resolution	12-bit
Resolution Value of LSB (least significant bit)	4–20 mA = 3.9 μ A / count 1 LSB = 1 count
Data Range	0 to 4095 counts
Output Value in Fault Mode	Less than 4mA
Load Impedance	0–570 Ω (19.2VDC), 0–690 Ω (21.6VDC), 0–810 Ω (24.0VDC), 0–930 Ω (26.4VDC), 0–1100 Ω (30.0VDC) Minimum Load: 0 @ 0–45°C 125 Ω @ 45–60°C ambient temperature
Maximum Inductive Load	1mH
Allowed Load Type	Grounded
Maximum Inaccuracy	1% of range (including temperature drift)
Maximum Full Scale Calibration Error (Including Offset)	$\pm 0.2\%$ of range
Maximum Offset Calibration Error	$\pm 0.2\%$ of range
Accuracy vs. Temperature	± 75 PPM / °C maximum full-scale calibration change ($\pm 0.005\%$ of range / °C)
Max Crosstalk at DC, 50/60Hz	-72dB, 1 LSB
Linearity Error (End to End)	± 4 LSB max., ($\pm 0.1\%$ of full scale)
Output Stability and Repeatability	$\pm 2\%$ LSB after 10 min. warm up (typical)
Output Ripple	$\pm 0.1\%$ of full scale
Output Settling Time	0.3ms max., 5 μ min. (full scale range)
All Channel Update Rate	10ms
Maximum Continuous Overload	Outputs open circuit protected
Type of Output Protection	Electronically current limited to 20mA or less
Output Signal at Power Up and Power Down	4mA
External Power Supply Required	24VDC (-20% / + 25%), 160mA

General Specifications

General Specifications

Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Altitude	2,000 meters max
Pollution Degree	2
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Overvoltage Category	II
Field to Logic Side Isolation	1800VAC applied for 1 second
Insulation Resistance	>10MΩ @ 500VDC
Heat Dissipation	6000mW
Enclosure Type	Open Equipment
Module Location	Any I/O position in a Synergy Logic Micro System
Field Wiring	Removable Terminal Block (included)
Terminal Type	10-Position Removable Terminal Block
Weight	70g (2.3 oz)
Agency Approvals	UL 61010 and UL 61010-2-201 File E139594, Canada and USA CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2-201 Safety)*

*See CE Declaration of Conformance for details.

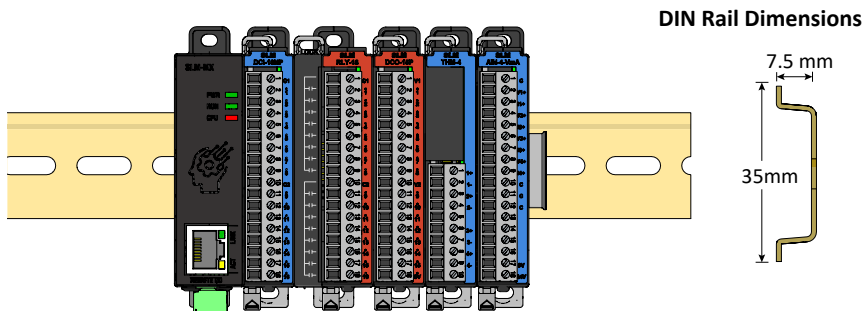
Removable Terminal Block Specifications

Part Number	Dinkle EC381F-S1672210P
Number of Positions	10 screw terminals
Pitch	3.5 mm
Wire Range	30–16 AWG (0.051–1.31 mm ²) Solid / Stranded Conductor 3/64 in (1.2 mm) Insulation Max. 1/4 in (6–7 mm) Strip Length
Conductors	"USE COPPER CONDUCTORS, 75°C" or equivalent.
Screw Driver Width	0.1 in (2.5 mm) Maximum*
Screw Size	M2
Screw Torque	2.5 lb·in (0.28 N·m)



Mounting Clearances

The Synergy Logic Micro System can be secured within an enclosure or cabinet using mounting rails. Use rails that conform to DIN EN standard 50022. The rails are approximately 35mm high, with a depth of 7.5 mm.



- Provide a minimum clearance of 2 inches (50mm) on all sides of the assembled system to allow proper airflow.
- Allow extra clearance for door-mounted operator panels, push buttons, lights, and other items.
- Maintain a minimum of 3 inches (76mm) of vertical clearance between the module(s) and any wire duct.
- Ensure a minimum of 7.2 inches (183mm) of vertical distance from chassis to chassis in a multiple unit installation.

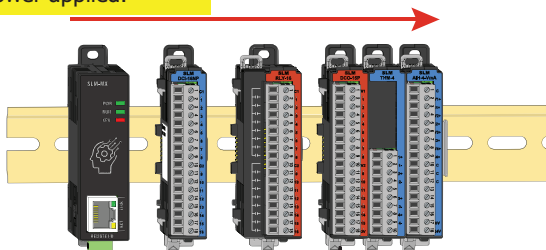
Diagnostic/Status

Under Range Error	1 bit per channel
Over Range Error	1 bit per channel
Module Failed	1 bit per module
Missing 24V	1 bit per module

Installation

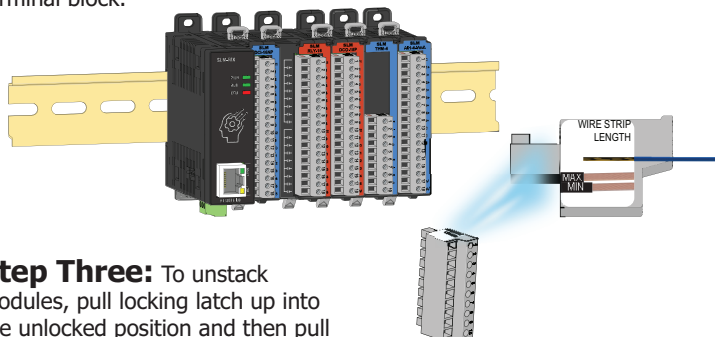
WARNING: Do not add or remove modules with field power applied.

Step One: With latch in “locked” position, align connectors on the side of each module and stack by pressing together.

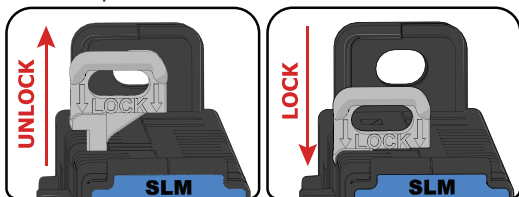


Step Two: Attach field wiring using the removable terminal block.

Ensure all latches are secure after modules are connected.



Step Three: To unstack modules, pull locking latch up into the unlocked position and then pull modules apart.



Installation

Mounting within an Enclosure:

Your selection of a proper enclosure is important to ensure the safe and proper operation of your Synergy Logic Micro System. Applications for the system vary and may require additional hardware considerations. The minimum considerations for enclosures include:

- Conformance to electrical standards
- Protection from the elements in an industrial environment
- Common ground reference
- Not exceeding the specified maximum ambient temperature
- Access to the equipment
- Security or restricted access
- Sufficient space for proper installation and maintenance of the equipment.

Mounting Position:

Mount the Synergy Logic Micro system horizontally, as shown in the cabinet illustration on the following page, to provide proper ventilation. Do NOT mount vertically, upside down, or on a flat horizontal surface.

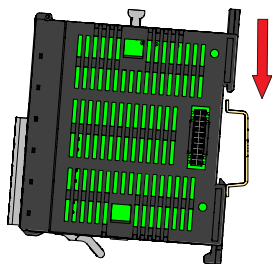
Temperature Considerations:

The Synergy Logic Micro System enclosure should be installed in an environment that falls within the specified equipment operating temperature range. If the environment temperature deviates above or below the specified operating temperature range, measures such as cooling or heating the enclosure should be taken to remain within the range specification.

Installation

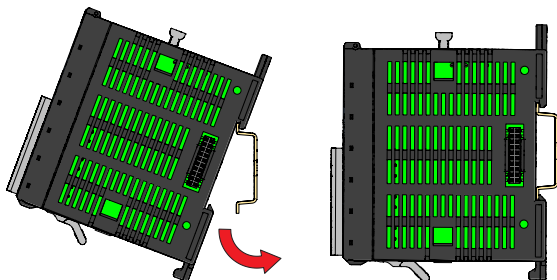
Follow the steps below to mount Synergy Logic Micro System modules onto DIN rail.

STEP 1

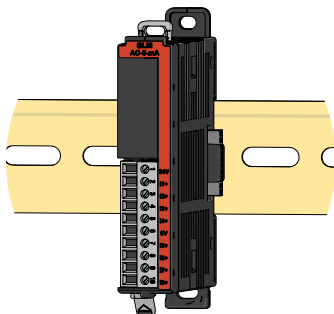


Insert DIN rail in mounting slots.

STEP 2

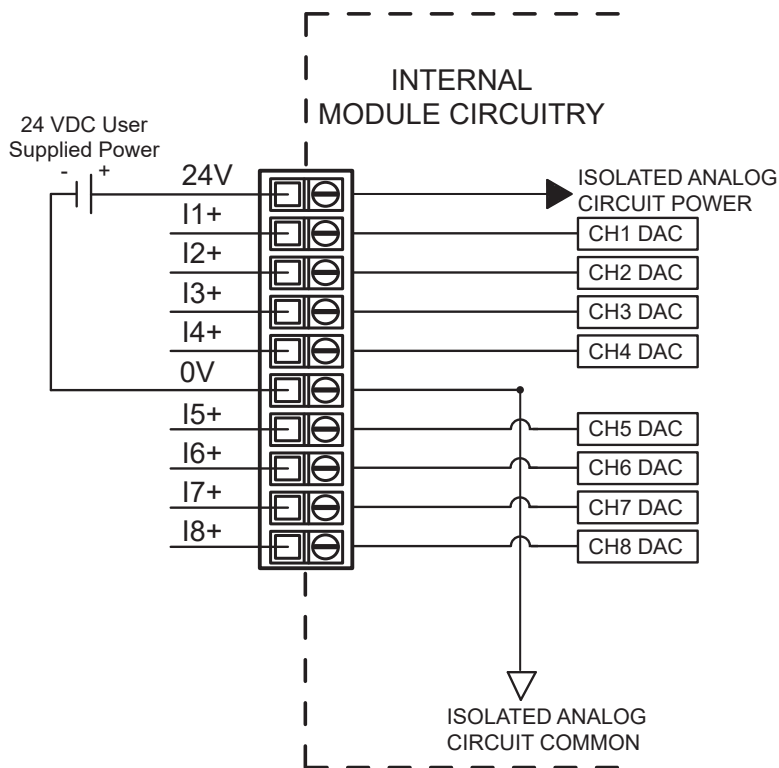


Rotate module ensuring clip snaps onto rail.

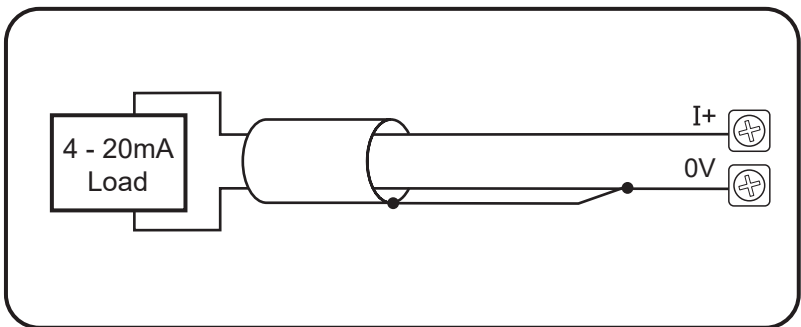


Module securely mounted on DIN rail.

Schematic & Wiring Diagram



Current Source Output Circuit



Note: Shield is connected to common at the source device.

Safety Precautions

Follow the manufacturer's guidelines for thermal management to prevent overheating.

WARNING: Thank you for choosing Synergy Logic equipment. Prior to installation or operation, carefully read this publication and any relevant materials. To mitigate potential safety risks, comply with local and national codes governing equipment installation and operation. Ensure adherence to the National Fire Code, National Electrical Code, and codes from the National Electrical Manufacturer's Association (NEMA) at a minimum. Local regulatory offices can provide additional guidance on codes and standards. Failure to comply may result in equipment damage or serious injury. Our products are not intended for High Risk Activities and do not come with a warranty for such applications. For warranty and safety details, refer to our Limited Warranty and Limitation of Liability statement which can be found at www.synergy-logic.com. For inquiries or additional information, contact us at support@synergy-logic.com. Synergy Logic reserves the right to modify products and publications without notice.

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To obtain warranty service, technical support, product inquiries and additional information, please email us at **support@synergy-logic.com**

NOTE: Do not return parts directly to Synergy Logic without first obtaining return authorization.

Unauthorized returns can result in unavoidable delays.